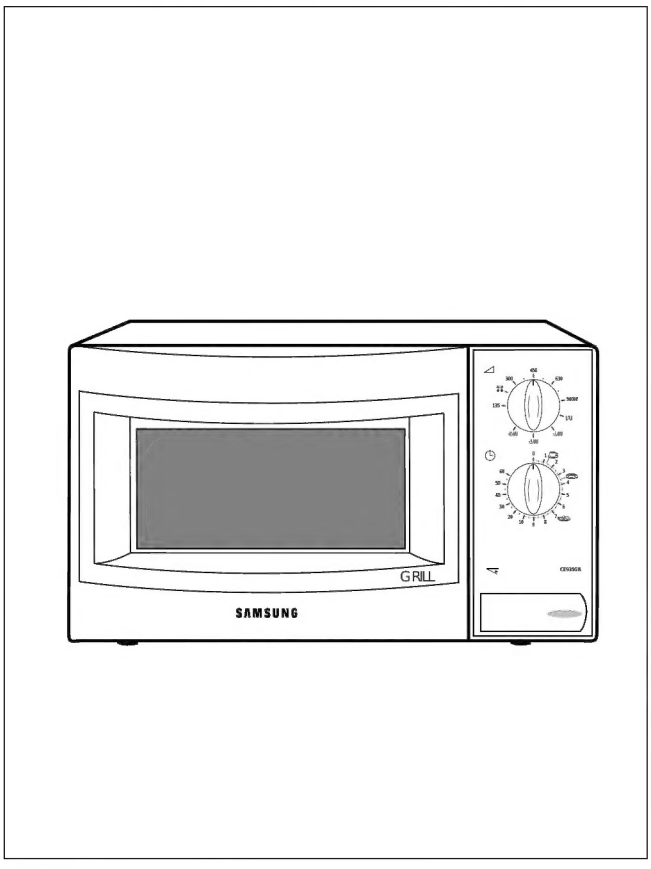
SAMSUNG

MICROWAVE OVEN

CE935GR

SERVICE Manual

MICROWAVE OVEN



CONTENTS

1. Precaution

2. Specifications

3. Operating Instructions

4. Disassembly and Reassembly

5. Alignment and Adjustments

6. Troubleshooting

7. Exploded Views and Parts List

8. Schematic Diagrams

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PRECAUTIONS TO BE OBSERVED BEFORE AND DURING SERVICING TO AVOID POSSIBLE EXPOSURE TO EXCESSIVE MICROWAVE ENERGY

(a) Do not operate or allow the oven to be operated with the door open.

(b) Make the following safety checks on all ovens to be serviced before activating the magnetron or other microwave source, and make repairs as necessary:
(1) Interlock operation,
(2) proper door closing,
(3) seal and sealing surfaces (arcing, wear, and other damage),
(4) damage to or loosening of hinges and latches,
(5) evidence of dropping or abuse.

(c) Before turning on microwave power for any service test or inspection within the microwave generating compartments, check the magnetron, wave guide or transmission line, and cavity for proper alignment, integrity, and connections.

(d) Any defective or misadjusted components in the interlock, monitor, door seal, and microwave generation and transmission systems shall be repaired, replaced, or adjusted by procedures described in this manual before the oven is released to the owner.

(e) A Microwave leakage check to verify compliance with the Federal performance standard should be performed on each oven prior to release to the owner.

1. Precaution

Follow these special safety precautions. Although the microwave oven is completely safe during ordinary use, repair work can be extremely hazardous due to possible exposure to microwave radiation, as well as potentially lethal high voltages and currents.

1-1 Safety precautions (⚠)

1. All repairs should be done in accordance with the procedures described in this manual. This product complies with Federal Performance Standard 21 CFR Subchapter J (DHHS).

2. Pacemaker wearers must consult a physician before attempting to service an MWO.

8. Notify the Central Service Center if the microwave leakage exceeds 5 mw/cm^2

4. Check all grounds.

5. Do not power the MWO from a "2-prong" AC cord. Be sure that all of the built-in protective devices are replaced. Restore any missing protective shields.

6. When reinstalling the chassis and its assemblies, be sure to restore all protective devices, including: nonmetallic control knobs and compartment covers.

7. Make sure that there are no cabinet openings through which people--particularly children--might insert objects and contact dangerous voltages. Examples: Lamp hole, ventilation slots.

8. In the event of suspected microwave energy leakage in excess of 5mW/§†, please notify

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   123308,MOSCOW,RUSSIA

9. Service technicians should remove their watches while repairing an MWO.

10. To avoid any possible radiation hazard, replace parts in accordance with the wiring diagram. Also, use only the exact replacements for the following parts: Primary and secondary interlock switches, interlock monitor switch.

11. If the fuse is blown by the Interlock Monitor Switch: Replace all of the following at the same time: Primary and secondary switches, as well as the Interlock Monitor Switch. The correct adjustment of these switches is described elsewhere in this manual. Make sure that the fuse has the correct rating for the particular model being repaired.

12. Design Alteration Warning:
    Use exact replacement parts only, i.e., only those that are specified in the drawings and parts lists of this manual. This is especially important for the Interlock switches, described above. Never alter or add to the mechanical or electrical design of the MWO. Any design changes or additions will void the manufacturer's warranty.10.Always unplug the unit's AC power cord from the AC power source before attempting to remove or reinstall any component or assembly.

13. Never defeat any of the B+ voltage interlocks. Do not apply AC power to the unit (or any of its assemblies) unless all solid-state heat sinks are correctly installed.

14. Some semiconductor ("solid state") devices are easily damaged by static electricity. Such components are called Electrostatically Sensitive Devices (ESDs). Examples include integrated circuits and field-effect transistors.

    Immediately before handling any semiconductor components or assemblies, drain the electrostatic charge from your body by touching a known earth ground.

15. Always connect a test instrument's ground lead to the instrument chassis ground *before* connecting the positive lead; always remove the instrument's ground lead last.

1-2 Special Servicing Precautions (Continued)

16. When checking the continuity of the witches or transformer, always make sure that the power is OFF, and one of the lead wires is disconnected.
17. Components that are critical for safety are indicated in the circuit diagram by shading, ⚠ or ⚠.
18. Use replacement components that have the same ratings, especially for flame resistance and dielectric strength specifications. A replacement part that does not have the same safety characteristics as the original might create shock, fire or other hazards.

1-3 Special High Voltage Precautions

1. High Voltage Warning
   Do not attempt to measure any of the high voltages--this includes the filament voltage of the magnetron. High voltage is present during any cook cycle.

   Before touching any components or wiring, always unplug the oven and discharge the high voltage capacitor (See Figure 1-1)

2. The high-voltage capacitor remains charged about 30 seconds after disconnection. Short the negative terminal of the high-voltage capacitor to the oven chassis. (Use a screwdriver.)

3. High voltage is maintained within specified limits by close-tolerance, safety-related components and adjustments. If the high voltage exceeds the specified limits, check each of the special components.

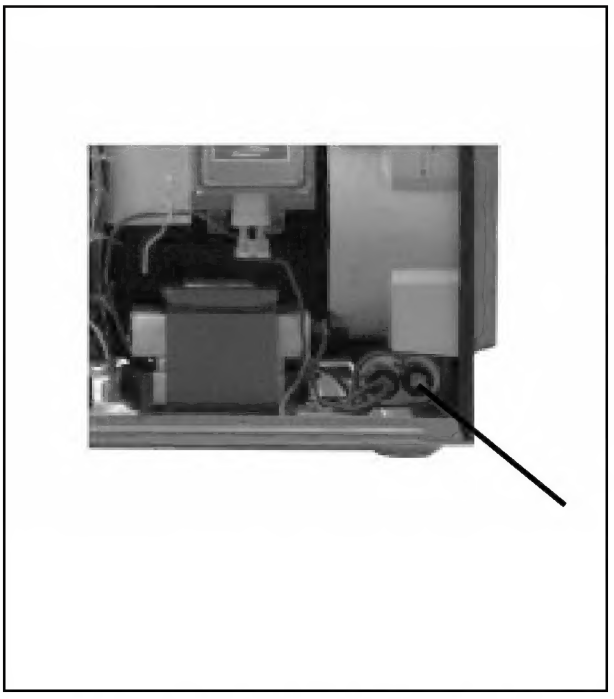


Fig. 1-1. Discharging the High Voltage Capacitor

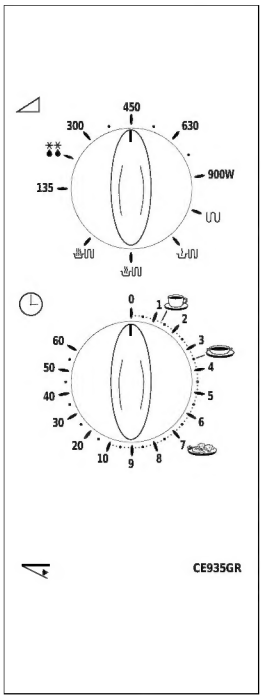
2. Specifications

2-1 Table of Specifications

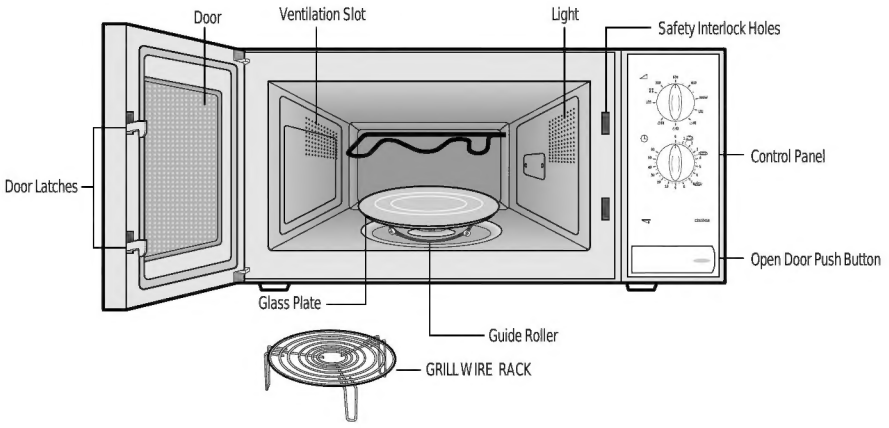
ITEM \ MODEL	CE935GR
TIMER	60 MINUTES
POWER SOURCE	230V/50HZ, AC
POWER CONSUMPTION	MICROWAVE : 1,500W,GRILL : 1,300W
OUTPUT POWER	FROM 135W TO 900W (6 LEVEL POWER INCLUDING DEFROST) (IEC-705 TEST PROCEDURE)
OPERATING FREQUENCY	2,450MHz
MAGNETRON	OM75PH(31)
COOLING METHOD	COOLING FAN MOTOR
OUTSIDE DIMENSIONS	517(W) x 297(H) x 382(D)
NET WEIGHT	20Kg.
SHIPPING WEIGHT	23Kg

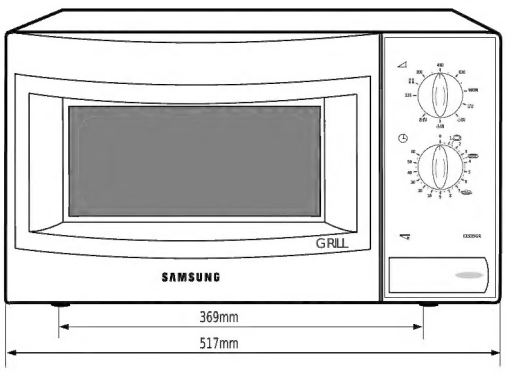
3. Operating Instructions

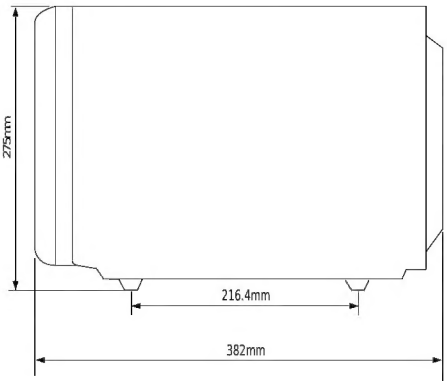
3-1 Control Panel



3-2 Features & External Views





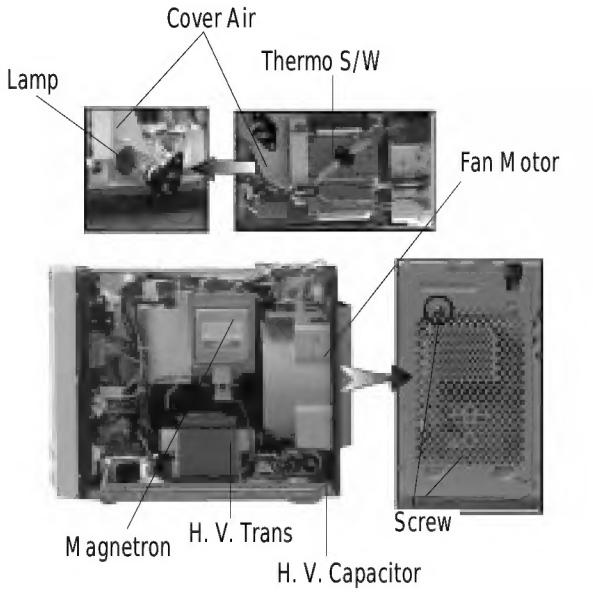


4. Disassembly and Reassembly

4-1 Replacement of Magnetron, Motor Assembly and Lamp

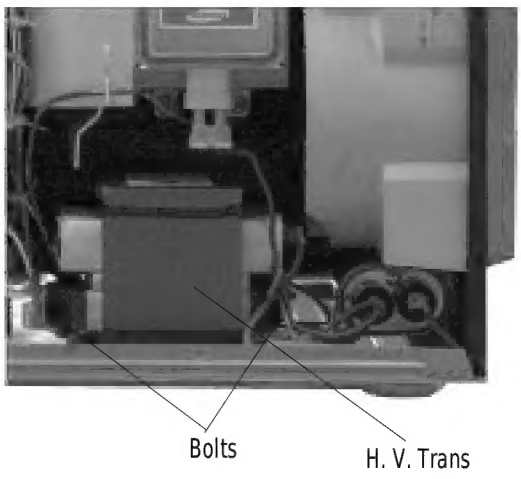
Remove the magnetron including the shield case, permanent magnet, choke coils and 500pF capacitors (all of which are contained in one assembly).

1. Disconnect all lead wires from the magnetron and lamp.
2. Remove the bracket mounting.
3. Remove the air cover.
4. Remove screws securing the magnetron to the wave guide.
5. Take out the magnetron very carefully.
6. Remove screws from the back panel.
7. Remove the assy noise filter.
8. Take out the fan motor.
9. Remove the oven lamp by pulling out from hole of air cover carefully.
10. NOTE1: When removing the magnetron, make sure that its antenna does not hit any adjacent parts, or it may be damaged.
11. NOTE2: When replacing the magnetron, be sure to remount the magnetron gasket in the correct position and make sure the gasket is in good condition.



4-2 Replacement of High Voltage Transformer

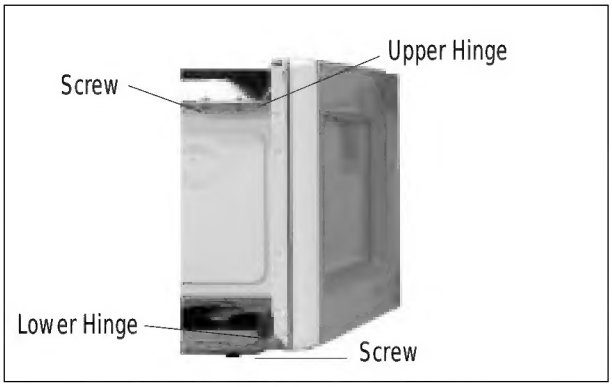
1. Discharge the high voltage capacitor.
2. Disconnect all the leads.
3. Remove the mounting bolts.
4. Reconnect the leads correctly and firmly.



4-3 Replacement of Door Assembly

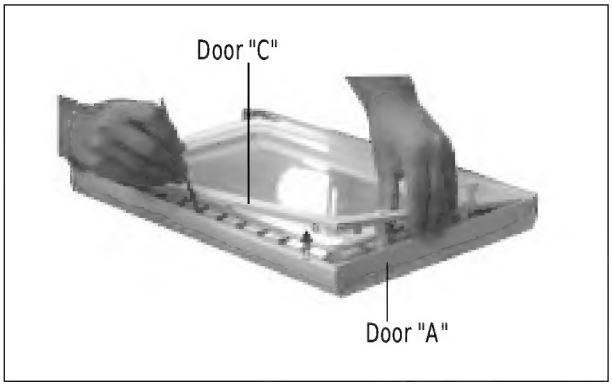
4-3-1 Removal of Door Assembly

Remove screws securing the upper hinge and lower hinge. Then remove the door assembly.



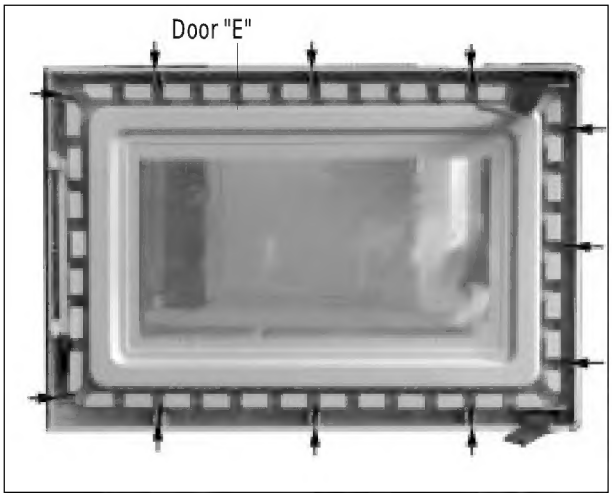
4-3-2 Removal of Door "C"

Insert flat screwdriver into the gap between Door "A" and Door "C" to remove Door "C". Be careful when handling Door "C" because it is fragile.



4-3-3 Removal of Door "E"

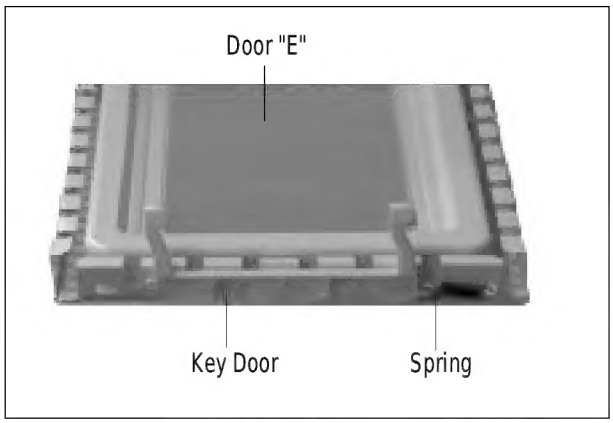
Following the procedure as shown in the figure, insert and bend a thin metal plate between Door "E" and Door "A" until you hear the 'tick' sound.



1. Insertion depth of the thin metal plate should be 0.5mm or less.

4-3-4 Removal of Key Door & Spring

1. Detach spring from Door "E" and key door.
2. After replacement of the defective component parts of the door, reassemble it and follow the instructions below for proper installation and adjustment so as to prevent an excessive microwave leakage.
3. When mounting the door to the oven, be sure to adjust the door parallel to the bottom line of the oven face plate by moving the upper hinge and lower hinge in the direction necessary for proper alignment.
4. Adjust so that the door has no play between the inner door surface and oven front surface. If the door assembly is not mounted properly, microwave energy may leak from the space between the door and oven.
5. Do the microwave leakage test.

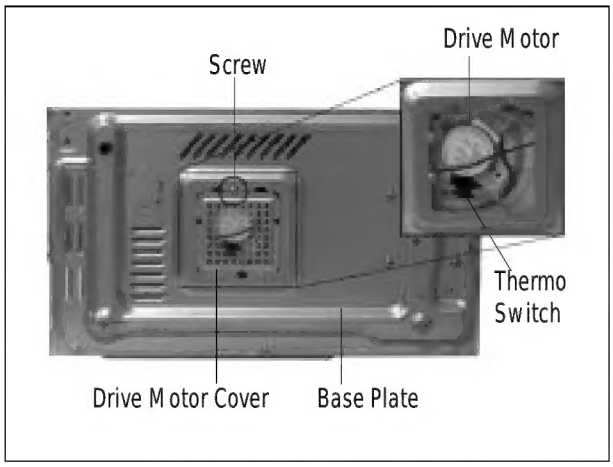


4-4 Replacement of Fuse

1. Disconnect the oven from the power source.
2. Remove the 10A fuse in the Noise filter.
3. When replacing the 10A fuse, be sure to use an exact replacement part. If new 10A fuse blows out again after replacement, check the primary interlock switch, Secondary switch and interlock monitor switch.
4. When the above three switches operate properly, check if any other part such as the control circuit board, blower motor or high voltage transformer is defective.

4-5 Replacement of Drive Motor

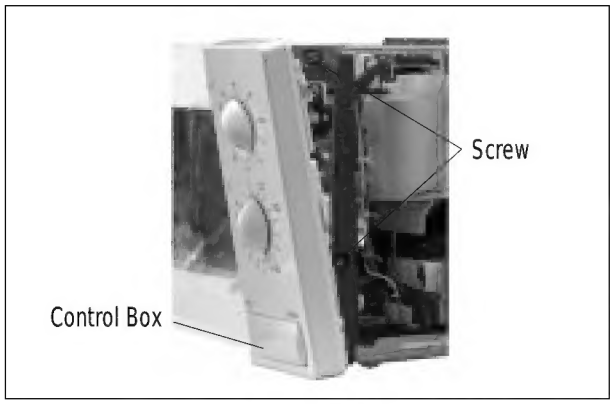
1. Take out the glass tray and guide roller from the cavity.
2. Turn the oven upside down to replace the drive motor.
3. Remove a screw securing the drive motor cover.
4. Disconnect all the lead wires from the drive motor.
5. Remove screws securing the drive motor to the cavity.
6. Remove the drive motor and coupler.
7. When replacing the drive motor, be sure to remount it in the correct position with the coupler.
8. Connect all the leads to the drive motor.
9. Screw the drive motor cover to the base plate with a screw driver.



4-6 Replacement of Control Box Assembly

4-6-1 Removal of Control Box Assembly

1. Disconnect the connectors from the control box assembly.
2. Remove screws securing the control box assembly.
3. Remove the knobs of the control box Ass'y.
4. Remove the screw securing the timer.



5. Alignment and Adjustments

PRECAUTION

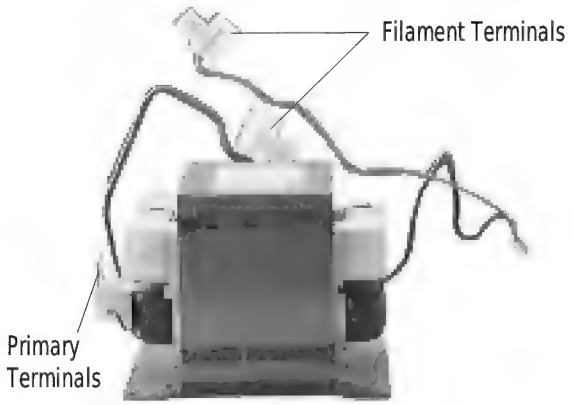
1. High voltage is present at the high voltage terminals during any cook cycle.
2. It is neither necessary nor advisable to attempt measurement of the high voltage.
3. Before touching any oven components or wiring, always unplug the oven from its power source and discharge the high voltage capacitor.

5-1 High Voltage Transformer

1. Remove connectors from the transformer terminals and check continuity.
2. Normal resistance readings are as follows:

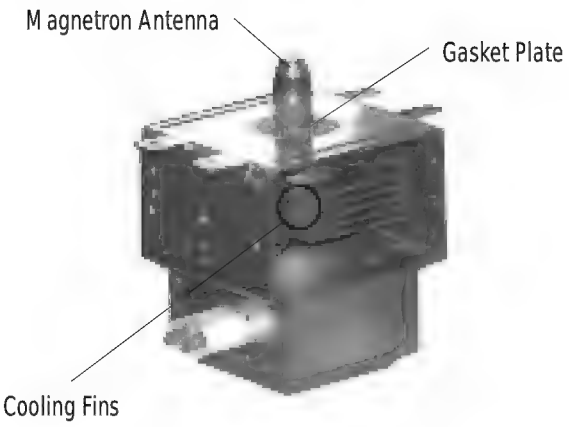
MODEL	SHV-945EG1
Secondary	103.0Ω ¡ 10%
Filament	Shows Continuity
Primary	1.6Ω ¡ 10%

(Room temperature = 20°C)



5-2 Magnetron

1. Continuity checks can indicate only an open filament or a shorted magnetron. To diagnose an open filament or shorted magnetron :
2. Isolate the magnetron from the circuit by disconnecting its leads.
3. A continuity check across the magnetron filament terminals should indicate one ohm or less.
4. A continuity check between each filament terminal and magnetron case should read open.



5-3 High Voltage Capacitor

1. Check continuity of the capacitor with the meter set at the highest resistance scale.
2. Once the capacitor is charged, a normal capacitor shows continuity for a short time, and then indicates 9MΩ.
3. A shorted capacitor will show continuous continuity.
4. An open capacitor will show constant 9MΩ.
5. Resistance between each terminal and chassis should read infinite.

5-4 High Voltage Diode

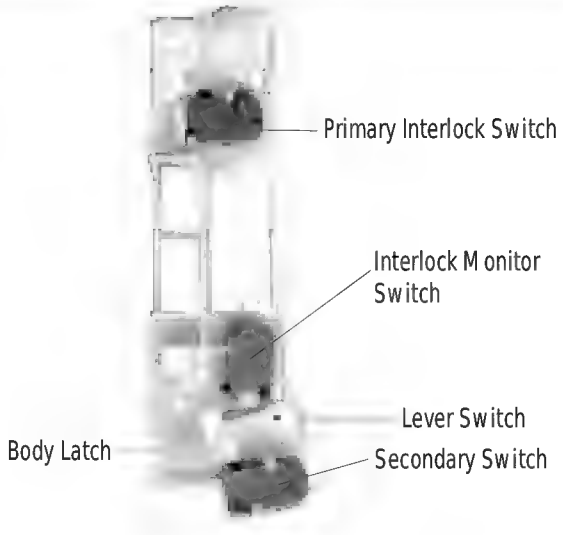
1. Isolate the diode from the circuit by disconnecting its leads.
2. With the ohm-meter set at the highest resistance scale, measure across the diode terminals. Reverse the meter leads and read the resistance. A meter with 6V, 9V or higher voltage batteries should be used to check the front-to back resistance of the diode (otherwise an infinite resistance may be read in both directions). The resistance of a normal diode will be infinite in one direction and several hundred KΩ in the other direction.

5-5 Adjustment of Primary Switch, Secondary Switch and Monitor Switch

Precaution

For continued protection against radiation hazard, replace parts in accordance with the wiring diagram and be sure to use the correct part number for the following switches: Primary and secondary switche, and the interlock monitor switch (replace all together). Then follow the adjustment procedures below. After repair and adjustment, be sure to check the continuity of all interlock switches and the interlock monitor switch.

1. When mounting Primary switch and Interlock Monitor switch to Latch Body, consult the figure.
2. No specific adjustment during installation of Primary switch and Monitor switch to the latch body is necessary.
3. When mounting the Latch Body to the oven assembly, adjust the Latch Body by moving it so that the oven door will not have any play in it. Check for play in the door by pulling the door assembly. Make sure that the latch keys move smoothly after adjustment is completed. Completely tighten the screws holding the Latch Body to the oven assembly.
4. Reconnect to Monitor switch and check the continuity of the monitor circuit and all latch switches again by following the components test procedures.
5. Confirm that the gap between the switch housing and the switch actuator is no more than 0.5mm when door is closed.



	Door Open	Door Closed
Primary switch	∞	0
Monitor switch (COM-NC)	0	∞
Secondary switch	∞	0

5-6 Output Power of Magnetron

CAUTION
MICROWAVE RADIATION

PERSONNEL SHOULD NOT ALLOW EXPOSURE TO MICROWAVE RADIATION FROM MICROWAVE GENERATOR OR OTHER PARTS CONDUCTING MICROWAVE ENERGY.

The output power of the magnetron can be measured by performing a water temperature rise test.
Equipment needed :
* Two 1-liter cylindrical borosilicate glass vessel (Outside diameter 190 mm)
* One glass thermometer with mercury column
NOTE: Check line voltage under load. Low voltage will lower the magnetron output. Make all temperature and time tests with accurate equipment.
1. Fill the one liter glass vessel with water.
2. Stir water in glass vessel with thermometer, and record glass vessel's temperature ("T1", 10±1°C).
3. After moving the water into another glass vessel, place it in the center of the cooking tray. Set the oven to high power and operate for 48seconds exactly. (2 seconds included as a holding time of magnetron oscillation:)
4. When heating is finished, stir the water again with the thermometer and measure the temperature ("T2").
5. Subtract T1 from T2. This will give you the water temperature rise. (ΔT)
6. The output power is obtained by the following formula;

$$\text{Output Power} = \frac{4.187 \times 1000 \times \Delta T + 0.88 \times Mcx(T_2 - T_0)}{46.5}$$

46.5: Heating Time (sec)
4.187 : Coefficient for Water
1000 : Water (cc)
ΔT : Temperature Rise (T2-T1)
Mc : Cylindrical borosilicate glass weight
To : Room temperature.

7. Normal temperature rise for this model is 9°C to 11°C at 'HIGH'.
NOTE 1: Variations or errors in the test procedure will cause a variance in the temperature rise. Additional power test should be made if temperature rise is marginal.
NOTE 2: Output power in watts is computed by multiplying the temperature rise (step 5) by a factor of 90 times the of centigrade temperature.

5-7 Leakage Measuring Procedure

5-9-1 Record keeping and notification after measurement
1) After adjustment and repair of a radiarion preventing device, make a repair record for the measured values, and keep the data.
2) If the radiation leakage is more than 5 mW/§† after determining that all parts are in good condition, functioning properly and the identical parts are replaced as listed in this manual notify that fact to ;

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5-9-2 At least once a year have the microwave energy survey meter checked for accuracy by its manufacturer.

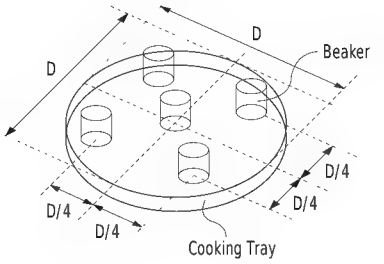
5-8 Microwave Heat Distribution - Heat Evenness

The microwave heat distribution can be checked indirectly by measuring the water temperature rise at certain positions in the oven:

1. Prepare five beakers made of 'Pyrex', having 100 milliliters capacity each.
2. Measure exactly 100milliliters of water load with a measuring cylinder, and pour into each beaker.
3. Measure the temperature of each water load. (Readings shall be taken to the first place of decimals.)
4. Put each beaker in place on the cooking tray as illustrated in figure below. Start heating.
5. After heating for 2 minutes, measure the water temperature in each beaker.
6. Microwave heat distribution rate can be calculated as follows:

$$\text{Heat Distribution} = \frac{\text{Minimum Temperature Rise}}{\text{Maximum Temperature Rise}} \times 100(\%)$$

The result should exceed 65%.



6. Troubleshooting

WARNING FOR HIGH VOLTAGE

4000 VOLTS EXIST AT THE HIGH VOLTAGE AREA. DO NOT OPERATE THE OVEN WITH CABINET PARTS REMOVED. DO NOT REMOVE THE CABINET PARTS IF THE POWER SUPPLY CORD IS PLUGGED IN THE WALL OUTLET. UNPLUG THE POWER CORD BEFORE SERVICING.

6-1 Electrical Malfunction

Parts	Cause	Diagnosis	Remedy
Fuse blows out when door is opened.	Defective primary interlock switch	Check continuity of the primary switch terminals with wire removed using a multimeter. If there is continuity between switch terminals when door is opened, the switch is defective.	Replace the primary interlock switch
	Defective interlock monitor switch	Check continuity of the monitor switch terminals with wire removed by using a multimeter. If there is continuity between switch terminals when the door is closed, the switch is defective.	Replace the interlock monitor switch
Fuse is open.	Layer short of the secondary coil of H. V. Transformer	The fuse will not blow right away, but if it blows in a few seconds, then there is a layer short. If the fuse blows with H. V. Trans secondary open, the transformer may be faulty.	Replace H. V. Transformer
Oven lamp does not light.	1) Poor contact of power cord	Check continuity of power supply cord. Also check whether the power cord is securely wired.	Adjust or replace the power supply cord.
	2) Defective lamp	The fan motor rotates, but lamp does not light.	Replace the lamp.
	3) Defective timer contacts	Check the terminals of timer for continuity, turning the timer knob ON and OFF repeatedly.	Replace the timer.
Fan does not operate.	1) Defective fan motor.	If 220~240V is found at motor terminals, the motor should be replaced.	Replace the motor.
	2) Defective contacts of timer	The oven lamp does not light and fan motor does not operate.	Replace the timer.

NOTE: Interlock monitor switch must be replaced when the fuse is blown out.

6-1 Electrical Malfunction (Continved)

Parts	Cause	Diagnosis	Remedy
Microwave turns off during cooking cycle.	1) Too small a load	If a small amount of food is heated for a long time, period of microwave may turn off during operation.	To increase the oven load, add a glass of water into the oven.
	2) Defective magnetron thermal cutout S/W	Check to see if the magnetron thermal cutout switch is activated at a temperature higher than 150˚C.	Replace thermal cutout switch.
Electric shock is felt.	Incomplete grounding	Make sure that qrounding of the power supply cord has been done properly.	Rewire.
Door does not operate properly	1) Broken door hinges	Remove the cabinet for inspection. Check the door hinge.	Replace door hinges.
	2) Missing or loose screw	Check if the screws are secured well to the door hinge.	Fasten or tighten.
Timer does not operate.	1) Defective timer motor	If the timer does not operate with 230V applied to the terminals, the timer motor amy be faulty.	Replace timer.
	2) Defective contacts of timer S/W	The lamp does not light.	Replace timer
Cooking tray does not rotate	Defective drive motor	Check to see if 21V exists at the motor terminals. If so, motor will be defective.	Replace drive motor.
Magnetron thermal cutout switch OFF	1) Blocking of the ventilatior	Check if the air inlet or outlet ventilation is blocked by the wall or other objects.	Keep a distance of 100mm from the wall or the objects.
	2) Defective fan motor	If the fan motor does not operate with 230V applied to the terminal, the motor may be faulty.	Replace fan motor.
	3) Too small a load or no load	If a small amount of food is heated repeatedly over a long period of time, microwave turns off during operation.	To increase the oven load, place a glass of water into the oven.

6-2 Unsatisfactory Cooking

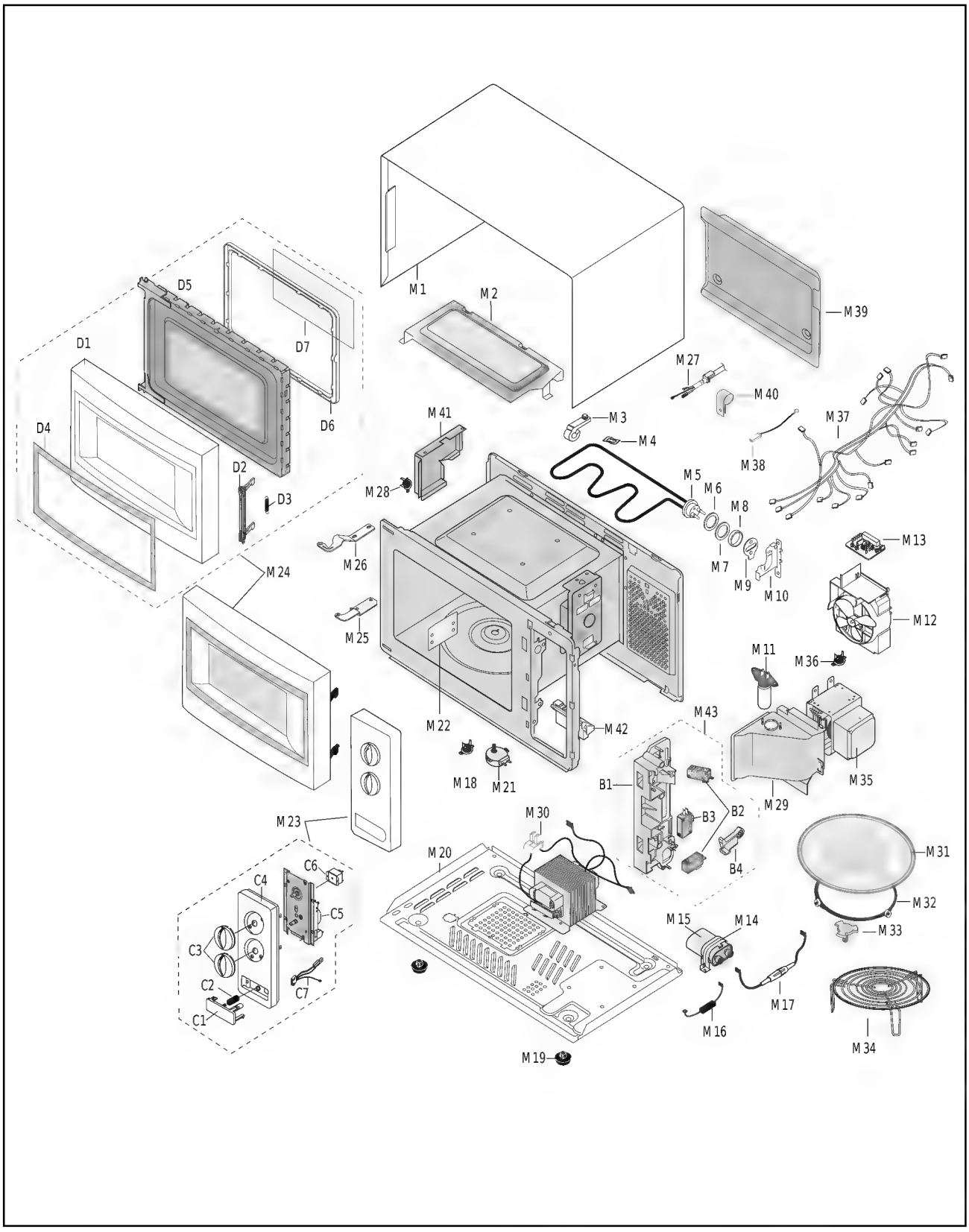
Parts	Cause	Diagnosis	Remedy
-	1) Open cathode of magnetron	Check the terminals with a multimeter to see if the heater circuit is open.	Replace magnetron.
	2) Defective H. V. Diode	Check the H. V. Diode for continuity in the reverse and normal directions using megger. If there is continuity in the reverse direction, the H. V. Diode may be faulty. (In this event H. V. Capacitor will be hot)	Replace H. V. Diode.
	3) Shorted magnetron	Connect megger leads to quick-connect terminal & body of the magnetron if there is continuity, the magnetron may be faulty. (In this case the main fuse will be blown)	Replace magnetron.
Food is not heated.	4) Defective magnetron	If there is a crack in the magnetron antenna (dome), the magnetron is defective.	Replace magnetron.
	5) Poor contact of primay interlock switch	Check if the screws are secured well to the door hinge. and pressing it ON and OFF repeatedly.	Replace or adjust.
	6) Open coil of H. V. Trans-former	Check the continuity of primary coil and secondary coil. If there is no continuity, H. V. Transformer is defective.	Replace the H. V. Transformer.
	7) Shorted H. V. capacitor	Check the continuity of capacitor. If the capacitor shorts, the fuse blows	Replace the H. V. Capacitor.

6-3 Part Check List

Symptom	Related Parts	Check Points	Remedy
Microwave cooking does not work.	H.V.Transformer	1) Check if the primary and secondary coil is open or shorted. * Resistance of primary coil: Approx. 1.60Ω Resistance of secondary coil: Approx. 103.0Ω 2) Check if the MGT Heater Voltage is approx. 3.3V AC. **Caution : High voltage !**	Replace.
	H.V.Capacitor	Check continuity of capacitor between two terminals with H.V.wire lead removed. The resistance should be approx. 10MΩ, it's failure.	Replace.
	H.V.Diode	1) If there is no continuity in forward, direction the H.V.Diode is open. 2) If there is continuity in reverse direction, it's shorted.	Replace.
Fan motor does not rotate.	Fan motor	Check if the motor coil is open.	Replace.

7. Exploded Views and Parts List

7-1 Exploded Views



7-2 Main Parts List

Ref. No.	Parts No.	Description/Specification	Q'ty	Remarks	Old Parts No.
M 1	DE70-30001A	PANEL-OUTER;SECC T0.6 360 1128 EPOXY-COA	1	●	
M 2	DE61-50017A	BRACKET-UPPER;SECC1 T0.6 340 216	1		
M 3	DE61-30006A	SUPPORTER-HEATER;ALUMINA 5G 2ND-W/P	1		
M 4	DE61-70060A	SPRING-PLATE;SK-5 T0.5	1		76674-232-810
M 5	DE47-70031G	HEATER-GRILL;D6.6 230V1280W M9G45 SJH	1	● ⚠	
M 6	DE63-20017A	GASKET-HEATER;BRASS T1.5 OD30.5 ID22.5	1		73404-0014-00
M 7	DE60-40009B	WASHER-TEFLON;SLOT ID22.2 OD28 T1.2 TEFL	1		70534-0004-02
M 8	DE61-50021A	BRACKET-FLANGE;SECC1 T0.8 32 32	1		
M 9	DE61-50027B	BRACKET-HEATER;SECC T1.0 W51 L55 CE945GF	1		
M 10	DE61-50347A	BRACKET-EARTH;BSS2-A T1.0 W35 L43 MBGF45	1		7.014-0299-00
M 11	4713-001004	LAMP-INCANDESCENT;230V,-,40W,ORG,-,-,25x	1		
M 12	DE31-10156A	MOTOR-FAN;SMF-945EA 230/50 2400 M97G45	1		
M 13	DE91-40095A	ASSY NOISE FILTER;SN-E10D(N) 250V 10A "2	1		
M 14	DE61-50106A	BRACKET-HVC;SECC T0.8 W31 L125.8	1		73013-0194-00
M 15	2501-001019	C-OIL;HCH212110C 1.10UF,2100V 35X54X90,2	1		
M 16	DE59-40001A	DIODE-H.V;HVR-1X-32B-12	1	● ⚠	72169-219-108
M 17	DE91-70061A	ASSY-H.V.FUSE;THV060T-0800-H 5KV/0.8A WH	1		79163-0252-00
M 18	DE47-20161A	THERMOSTAT;PW2N(120/110)187Z23. 250V/7.5	1		
M 19	DE61-40017A	FOOT;PP(A353) BLK MW5630T	2		73004-0007-00
M 20	DE80-10001A	BASE-PLATE;SGCC T0.8 345 565	1		
M 21	DE31-10154A	MOTOR-DRIVE;M2HJ 49ZR02,ST-16 21V 5/6	1		
M 22	DE71-60354A	COVER-CEILING;MICA-SHEET 0.5 70 122 CE	1		
M 23		ASSY CONTROL-BOX;230V50HZ CE935GR RUSSIA	1	● ⚠	
M 24		ASSY DOOR;BUTTON WHT CE945GR(SBTW) RUSSI	1	● ⚠	
M 25	DE61-80003A	HINGE-LOWER;SCP1 T2.3 26 77 ZPC3 WHT CHR	1		
M 26	DE61-80002A	HINGE-UPPER;SCP1 T2.3 26 77 ZPC3 WHT CHR	1		
M 27	DE39-20058E	ASSY POWER CORD;KKP4819D/B232 230V/16A L	1	●	
M 28	DE47-20008A	THERMOSTAT;CS-7S(100/60)187Y 250V7.5A 10	1		
M 29	DE71-60016A	COVER-AIR;PP 2 WHT M945/MB45	1		
M 30	DE26-10100A	TRANS-H.V;SHV-945EG1 230V 50HZ 2310V DPC	1	● ⚠	
M 31	DE74-20015B	TRAY-COOKING;GLASS T6.0 PI318 1050G MW56	1		73602-0007-01
M 32	DE92-90189D	ASSY-GUIDE ROLLER;D19 STD	1		79362-0281-06
M 33	DE67-60075A	COUPLER;PPS 7G BRN M97G45	1		
M 34	DE74-70003A	RACK-WIRE;MSWR3 3 290 125 SNC2 CE945G	1		
M 35	DE03-30035A	MAGNETRON;OM75PH((31)ESS	1	● ⚠	77059-0034-00
M 36	DE47-20009A	THERMOSTAT;CS-7SA(160/60)187Y 250V7.5A 1	1		
M 37	DE39-40569A	ASSY WIRE HARNESS-A;230V50HZ CE935G/CE73	1		
M 38	DE39-40409A	ASSY WIRE HARNESS-E;230V50HZ M9G45 CTW	1		79204-0381-00
M 39	DE71-60015A	COVER-BACK;SECC1 T0.5 353 526 CE945G	1		
M 40	DE65-20014A	CABLE CLAMP;DA-6N NY-66	1		76449-0003-00
M 41	DE72-60005A	GUIDE-AIR;SECC1-P T0.5 210 225	1		
M 42	DE66-90013A	LEVER-DOOR;POM(F20-01) NTR MW5630T	1		71533-0015-00
M 43	DE93-20001A	ASSY BODY LATCH;2ND-W1 M97G45/M9745	1		

● : Option Parts ⚠ : Warning ⚠ :Electrostatically Sensitive Devices

7-3 Door Parts List

Ref. No.	Parts No.	Description/Specification	Q'ty	Remarks	Old Parts No.
D 1	DE64-40011A	DOOR-A;RESIN-ABS(HR-0370U) T2.5 M 945(IDE	1	●	
D 2	DE64-40006A	DOOR-KEY;POM (TC3005) T2.0 12GR BLK CE9	1	●	
D 3	DE61-70032A	SPRING-KEY;ES HSW R PI0.6 D5.4 L25 M W 8640	1		72724-0038-00
D 4	DE67-20003D	SCREEN-DOOR;PC T1.5 L317.5 W 401.5 WHT(GR	1	● ⚠	
D 5	DE92-50127A	ASSY DOOR-E;COAT BLACK M 97G45	1	●	
D 6	DE64-40012A	DOOR-C;RESIN-PP(TB53) T2.0 CE945GF BLA	1	●	
D 7	DE01-00002A	FILM -DOOR;PET T0.15 275 175 NTR CE945GF	1	●	

7-4 Control Parts List

Ref. No.	Parts No.	Description/Specification	Q'ty	Remarks	Old Parts No.
C 1	DE66-20006A	BUTTON-PUSH;RESIN-ABS(HR-0370U) P/WHT M 9	1	●	
C 2	DE61-70076A	SPRING-BUTTON;HSW R PI0.6	1		76674-239-310
C 3	DE64-10123A	KNOB;ABS PURE-WHT M 97G35	2	● ⚠	
C 4	DE72-70008C	CONTROL-PANEL;ABS(HR0370U) T2.5 CE935GR	1	●	
C 5	DE45-10076A	TIM ER-ASSY;TM FK60M TB1 220V/240V 310-GRIL	1	● ⚠	
C 6	3501-000309	RELAY-POW ER;CHP11-A240S-250V15A 240V,375	1		A3068-0052
C 7	DE39-40333B	ASSY W IRE HARNESS-B;230V50HZ CE735G/CE93	1		

7-5 Body Latch Parts List

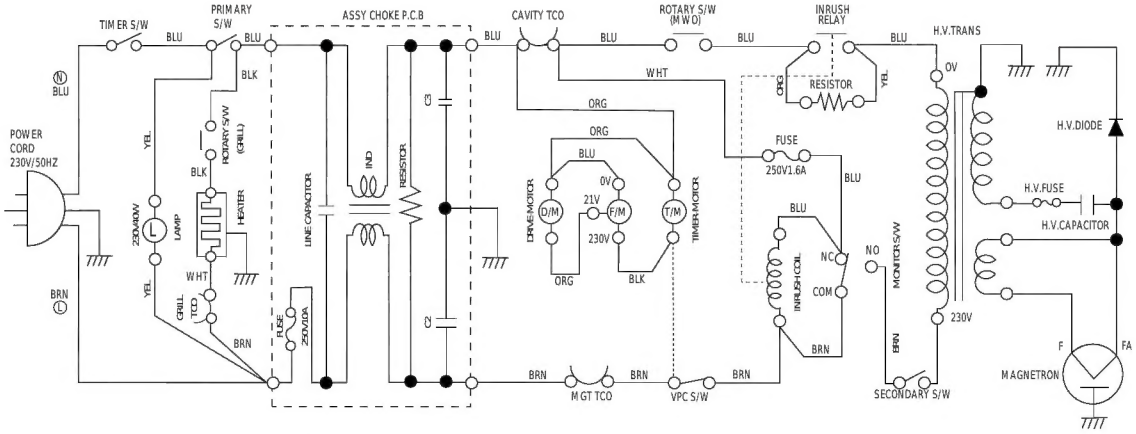
Ref. No.	Parts No.	Description/Specification	Q'ty	Remarks	Old Parts No.
B 1	DE66-40001A	LATCH-BODY;POM (F20-02) 40GR NTR	1	●	
B 2	3405-000178	SW ITCH-M ICRO;VP-533A-OF-PS(T85) 250V,15A	2		73579-203-207
B 3	3405-000175	SW ITCH-M ICRO;VP-531A-OF(T85) 250V,15A,20	1		73579-203-278
B 4	DE66-90001A	LEVER-SW ITCH;P.O.M (F20-02) 2 6 NTR 2ND-W	1	●	

7-6 Standard Parts List

Parts No.	Description / Specification	Q'ty	Remarks	Old Parts No.
DE60-10033A	SCREW-TH;TH +M4 L10 M SWR10 FEFZY	1	RELAY	77028-140-101
DE60-10069A	SCREW-TAP TH;TH M4 L10 FRFZY	4	TIMER	77128-540-101
DE60-10012A	SCREW-TAP TITE;TH +3 M4 L10 SWR10 ZPC2	1	BASE	70504-0002-00
DE60-10069A	SCREW-TAP TH;TH M4 L10 FRFZY	1	CV/AIR	77128-540-101
DE60-10122A	SCREW-TAP TH;TAP TH 2-4X8 FE FN	2	C-CEIL	77128-240-085
DE60-10082A	SCREW-A;M4 L12 2S TOOTHED	5	O/PANE	77154-203-810
DE60-10082A	SCREW-A;M4 L12 2S TOOTHED	2	BASE	77154-203-810
DE60-10082A	SCREW-A;M4 L12 2S TOOTHED	2	CON-PA	77154-203-810
DE60-10082C	SCREW-TAP TH;TH M4 L8 M SWR3 ZPC YWL WS	1	B-HVC	77154-203-840
DE60-10098A	SCREW-ASSY TAPTITE;PH TC M4X8 SWRCH18A Z	1	CV-TCO	A0103-0010
DE60-10098A	SCREW-ASSY TAPTITE;PH TC M4X8 SWRCH18A Z	2	MGT-TC	A0103-0010
DE60-10098A	SCREW-ASSY TAPTITE;PH TC M4X8 SWRCH18A Z	2	MO/DRI	A0103-0010
DE60-10080A	SCREW-WASHER;M5 L12 2S	4	HVT	77154-202-910
DE60-10080A	SCREW-WASHER;M5 L12 2S	4	MGT	77154-202-910
DE60-10082A	SCREW-A;M4 L12 2S TOOTHED	2	B/LATC	
DE60-10033A	SCREW-TH;TH +M4 L10 M SWR10 FEFZY	2	HI-UPP	77028-140-101
DE60-10033A	SCREW-TH;TH +M4 L10 M SWR10 FEFZY	2	HI-LOW	77028-140-101
DE60-10012A	SCREW-TAP TITE;TH +3 M4 L10 SWR10 ZPC2	1	NO-FIL	70504-0002-00
DE60-10012A	SCREW-TAP TITE;TH +3 M4 L10 SWR10 ZPC2	1	P-CO-E	70504-0002-00
DE60-10013A	SCREW-ASSY TAP;TH 2S 4 L12 M SWR3 ZPC3 FI	1	C-BLOW	70504-0004-00
DE60-10018A	SCREW-ASSY MACHINE;PH M4X0.7P 8 M SWR10 S	2	B/EATH	70504-0019-00
DE60-10069A	SCREW-TAP TH;TH M4 L10 FRFZY	3	B/UPP	77128-540-101
DE60-10045A	SCREW-TAP PH;PH M3 L6 FEFZY	1	AR-TCO	77108-530-061
DE60-10024A	SCREW-PH;PH +M4 L8 M SWR10 ZPC3	2	B/HEAT	77008-140-081
DE60-10072A	SCREW-TAP TH;TH M4 L16 FEFZY 2-SLOT	1	CB-CMP	77128-540-161

9. Schematic Diagrams

9-1 Schematic Diagrams



CONDITION OF OVEN

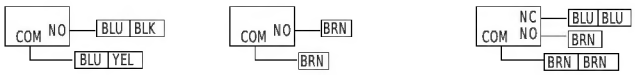
DOOR IS OPENED
COOK OFF

FUNCTION ROTARY S/W

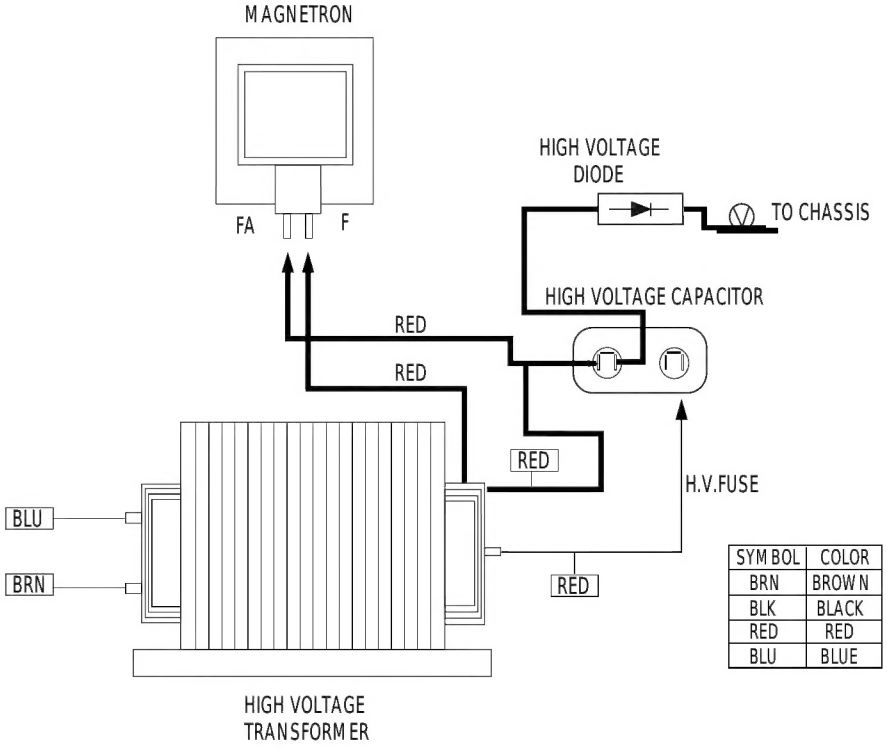
MWO	(MWO)	(S/W)		GRILL	(MWO)	(S/W)		COMBI	(MWO)	(S/W)	
	(GRILL)	(S/W)			(GRILL)	(S/W)			(GRILL)	(S/W)	

WIRING COLOR

BRN : BROWN
WHT : WHITE
RED : RED
BLK : BLACK
Y/G : YELLOW GREEN
BLU : BLUE
ORG : ORANGE
YEL : YELLOW



PRIMARY SWITCH | SECONDARY SWITCH | MONITOR SWITCH



SYMBOL	COLOR
BRN	BROWN
BLK	BLACK
RED	RED
BLU	BLUE